



HVLP AIR CAP AND FLUID NOZZLE CHART

MODEL NO.	AIR CAPS	Press / Siphon	*MAX GUN INLET PRESS. FOR HVLP	FAN CONTROL	SCFM @ MAX GUN INLET	AIR CAP RING	AVAILABLE FLUID NOZZLES TIPS	NEEDLES / marking on needle
L300H	23-1008	pressure	40**	60-1501 (#1)	19	Included	33-0208 .08mm (.022)	40-1308 (308)
	23-1010	pressure	40**		19		33-0210 1.0mm (.040")	40-1310 (310)
	23-1013	pressure	40**		19		33-0213 1.3mm (.052")	40-1313 (313)
	23-1014	pressure	40**		19		33-0214 1.4mm (.055")	40-1314 (314)
	23-1015	pressure	40**		19		33-0215 1.5mm (.059")	40-1315 (315)
	23-1017	pressure	40**		19		33-0217 1.7mm (.070")	40-1317 (317)
	23-1019	pressure	40**		19		33-0219 1.9mm (.075")	40-1319 (319)
	23-1022	pressure	40**		19		33-0222 2.2mm (.086")	40-1322 (322)

*Note: Air cap test gages are available to confirm HVLP compliance.

** When using optional gun regulator, inlet pressure changes to 45 psi

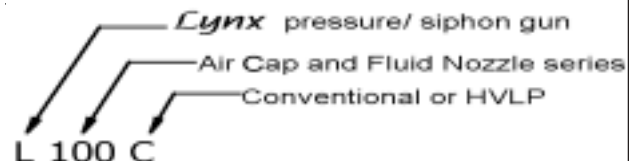
CONVENTIONAL AIR CAP AND FLUID NOZZLE CHART

MODEL NO.	AIR CAPS	Press / Siphon	*SUGGESTED GUN INLET PRESS.	FAN CONTROL	SCFM	AIR CAP RING	AVAILABLE FLUID NOZZLES	NEEDLES / marking on needle
L300C	23-2010	p & s	45-55	60-1500	9-10.7	included	33-0610 1.0mm (.040")	40-1310 (310)
	23-2013	p & s	45-55		9-10.7		33-0613 1.3mm (.052")	40-1313 (313)
	23-2014	p & s	45-55		9-10.7		33-0614 1.4mm (.055")	40-1314 (314)
	23-2016	p & s	45-55		9-10.7		33-0616 1.6mm (.063")	40-1315 (315)

Actual fluid nozzle and air cap combinations are determined by application (see application chart page 4)

*Gun inlet pressures may vary as required by application

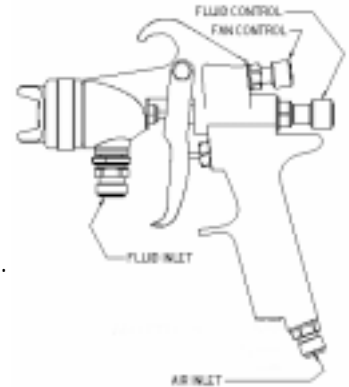
Coating Atomization Technologies
 P.O.Box 17820 Boulder CO 80301
 (888) 820-4498
 Fax(303) 438-5708
 www.sprayCAT.com



Operation and maintenance instructions for Lynx spray guns

Operation

1. Connect air supply hose at handle of gun.
2. Connect a pressurized fluid supply or paint siphon cup to the gun fluid inlet.
3. Fluid flow can be controlled using the fluid control knob, this restricts flow by limiting needle travel. It is best to control fluid flow by proper selection of fluid orifice size and use the fluid control knob to "fine tune flow rate".
4. Fan width can be adjusted using fan control knob. Turning the knob clockwise narrow the fan.



Maintenance

IMPORTANT! Routine cleaning and maintenance is essential to insure proper gun operation.

Several states prohibit spraying solvent into the atmosphere and require the use of a covered gun cleaner.

1. If a gun cleaner is being used, connect and clean the gun in the gun cleaner according to the manufactures instructions.
2. If a gun cleaner is not being used:
 - For pressure set-ups, remove air cap and clean separately using clean solvent.
 - Connect a pressurized solvent supply to the fluid inlet, trigger the gun allowing solvent to flow thru the gun until clean.
 - For siphon set-ups, first clean the siphon cup thoroughly then spray clean solvent thru the gun until clean.

NOTE: Gun head disassembly is not recommended for normal cleaning and maintenance.

Gun head disassembly and reassembly instructions

Gun head disassembly

To remove the nozzle carrier (6) and air cap adapter (7):

1. Remove the air cap (2), fluid nozzle tip (3), fluid nozzle body (4), and needle (14)
2. Remove the needle seal cartridge (24)
3. Loosen the locknut (10) and remove fluid inlet (11) using a 5/8" open-end wrench.
4. The nozzle carrier and air cap adapter will now slide forward from the gun handle (12).

Gun head reassembly

1. Install a new o-ring (8) on the air cap adapter
2. For model L300H only, install a new o-ring 98-8026 onto the air cap adapter
3. Install the thread locknut (10) onto the fluid inlet as far as possible.
4. Slide the nozzle carrier (6) into air cap adapter (7) and insert into the gun body as far as possible. Be sure the nozzle carrier extends into the hole at the back of the gun head. Install the needle seal (24) but do not tighten.
5. Rotate the nozzle carrier until the fluid inlet port in the nozzle carrier is aligned with the threaded hole in the gun body. While in this position, insert the fluid inlet (11) and tighten firmly.
6. Tighten the needle seal (24) to approx. 12 ft-lb. torque.
7. Tighten the fluid inlet (11) to approx. 25 ft-lb. torque.
8. Tighten the locknut (10) to approx. 33 ft-lb. torque.

ITEM NUMBER	PART NUMBER	DESCRIPTION
1	See Air Cap Chart	Air Cap Ring
2	See Air Cap Chart	Air Cap
3	See Air Cap Chart	Fluid Nozzle Tip
4	See LYNX Model no.	Fluid Nozzle Body
5	See LYNX Model no.	Gasket*
6	See LYNX Model no.	Nozzle Carrier
7	See LYNX Model no.	Air Cap Adapter
8	60-131	O-Ring*
10	60-128	Locknut
11	60-126	Fluid Inlet Fitting
	60-1114	LYNX Gun body HVLP
12	60-1124	LYNX Gun body CONV.
13	See Air Cap Chart	Fan Control Assembly
14	See Air Cap Chart	Fluid Needle
15	60-202	Fluid Control Knob
16	60-205	Spring Seat*
17	60-204	Needle Return Spring*
18	60-201	Rear Bushing
19	60-119	Seal*
20	60-1520	Air Valve Assembly
21	60-302**	Air Valve Poppet
22	60-125	O-Ring*
23	61-1009	Air Valve Spring*
24	60-1400*	Needle Seal Cartridge
25	60-2101	Trigger
26	60-1510	Air Control
26A	60-122	Plug (optional)
27	60-104	Air Inlet Fitting
28	60-1033	Trigger Pivot Set
29	98-109	Allen Plug
30	60-124	Fluid Inlet Seal*

LYNX MODEL NO.	ITEM 4	ITEM 5	ITEM 6	ITEM 7
L300C	33-2201	98-1024*	60-L31C	60-32C
L300H	33-1201	Not Used	60-L31H	60-32H

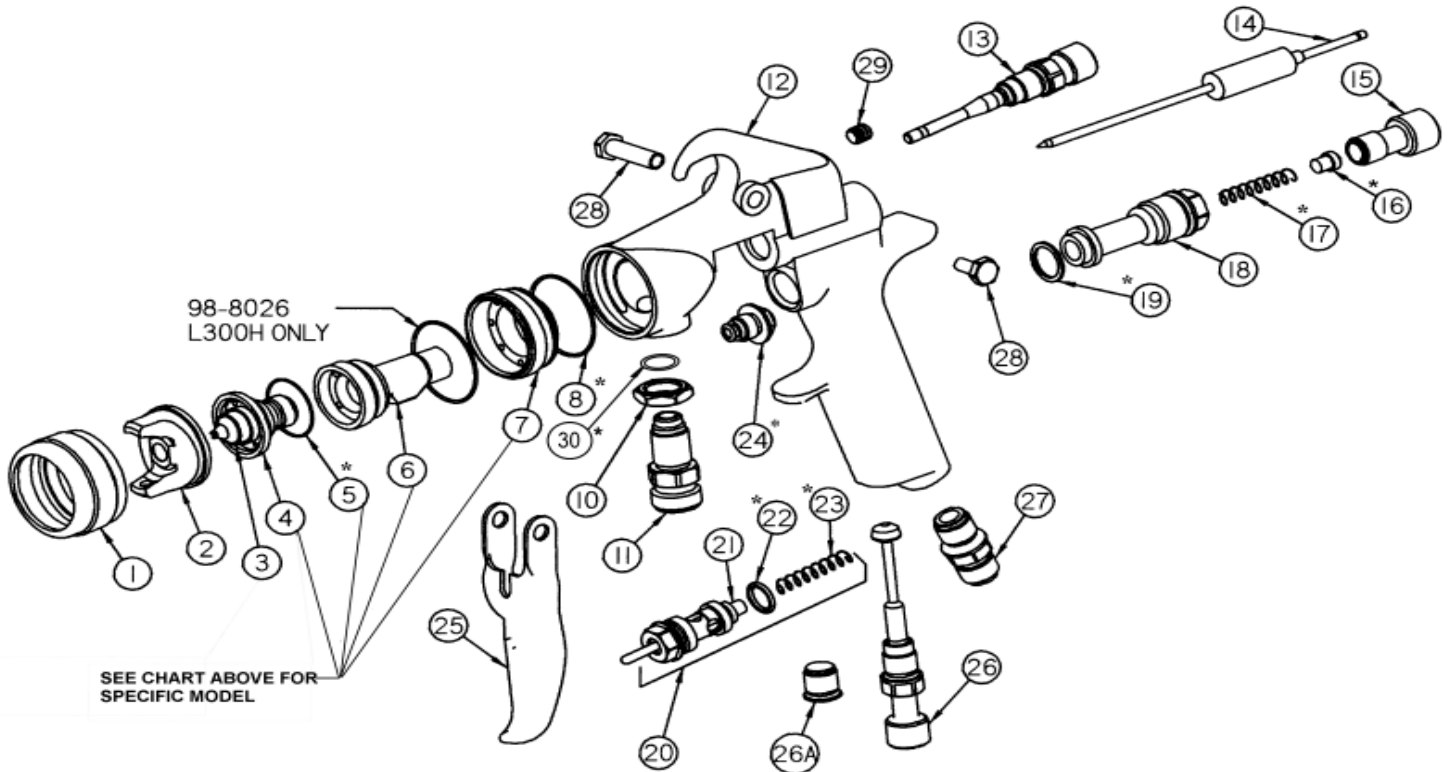


HVLP AIR CAP TEST GAGES

FOR L300H GUNS	23-1010-G
	23-1013-G
	23-1014-G
	23-1015-G
	23-1017-G
	23-1019-G
23-1022-G	

* Included in KIT NO. 10-106

** Included with Air Valve Assembly 60-1520



FLUID NOZZLE / AIR CAP SELECTION CHARTS

HVLP Spray guns

L 300H

MATERIAL TYPE	press./ siphon	fluid orifice x air cap	m axim um pattern wid th	press./ siphon
Very Thin less than 16 sec. Zahn # 2 inks , dyes, solvents, stains				
	P			
	P	1.0 mm x 1010	11	P
Thin 16 to 20 sec. Zahn # 2 lacquers, enamels, primers, sealers				
	P / S	1.0 mm x 1010	11	P
	P / S	1.3 mm x 1013	11	P
Medium 21 to 30 sec. Zahn # 2 automotive base coat enamels, primers epoxies, urethanes automotive clear coat				
	P / S	1.3 mm x 1013	11	P
	P / S	1.5 mm x 1015	11	P
	P	1.7 mm x 1017	11	P
	P			
Heavy over 30 sec. Zahn # 2 heavy body primers high solid enamels high solid automotive coatings adhesives				
	P	1.5 mm x 1015	11	P
	P	1.7 mm x 1017	11	P
		1.9 mm x 1019	11	P
		2.2 mm x 1022	11	P

CONVENTIONAL SPRAY GUNS

L 300C

MATERIAL TYPE	press./ siphon	fluid orifice x air cap	m axim um pattern wid th	press./ siphon
Very Thin less than 16 sec. Zahn # 2 inks , dyes, solvents, stains				
	P / S	0.8 mm x 2013	11	P / S
	S	1.0 mm x 2013	11	P / S
Thin 16 to 20 sec. Zahn # 2 lacquers, enamels, primers, sealers				
	P / S	0.8 mm x 2013	11	P / S
	S	1.0 mm x 2013	11	P / S
	S	1.3 mm x 2013	11	P / S
Medium 21 to 30 sec. Zahn # 2 automotive base coat enamels, primers epoxies, urethanes automotive clear coat				
	S			
	P	1.3 mm x 2013	11	P / S
	P	1.4 mm x 2014	11	P / S
	P	1.6 mm x 2016	11	P / S
	P			
Heavy over 30 sec. Zahn # 2 heavy body primers high solid enamels high solid automotive coatings adhesives				
	P			
	P	1.4 mm x 2014	11	P / S
	S	1.6 mm x 2016	11	P / S
	P			